



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBT18582
Job Sheet 173454



Part No: RBT18582

Job Qty: 10 ea

Part Name: T/R G/B Torque Adapter



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/2/18

Job Tracking No:

Due Date: 3/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT18582 Rev1 IPP Rev A 17.11.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		3/1/18	0.00	0.00	Start Up Small Fab-4		<i>Mic</i>
95	HandFinish	10 pcs		3/1/18	0.00	1.00	HandFinish7		<i>BEB 18-03-05</i>
100	Small Fab	10 pcs		3/1/18	0.00	2.00	Small Fab-9		<i>MLDAS</i>
110	QC	10 pcs		3/1/18	0.00	0.00	QC5		<i>38</i>
120	Large Fab	10 pcs		3/2/18	0.00	5.00	Large Fab 1		<i>PD 18-3-6</i>
140	QC	10 pcs		3/2/18	0.00	0.00	QC9		<i>18-3-6</i>
180	Outsource	10 pcs		3/9/18			GRO002-VC	5	<i>N/A</i>
190	Packaging	10 pcs		3/9/18	0.00	0.00	Packaging2		<i>18-03-06</i>
200	QC	10 pcs		3/9/18	0.00	0.00	QC6		<i>DAS</i>
210	Packaging	10 pcs		3/9/18	0.00	0.00	Packaging3-1		<i>21</i>
220	QC21-FG	10 Ea		3/9/18	0.00	0.00	QC21		<i>9-69</i>

Part Op 95 - Bead blast remove all chrome

Descriptions: 100 - 1-HEAT and form wrench as per DWG using press. 2-Cut off excess wrench and finish end as per DWG.

120 - 1-Weld socket as per DWG note 1 2-Clean up welds using wire wheel

180 - ~~Issue P/O to Groupe Altech: P/O~~ -Zinc plate, ASTM B633 TYPE 1 SC2 -Certificate of Conformity is required

210 - Bag and tag

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
84504158	Wrench	10 Ea (1 ea)	90-Start up Operation	
RBT18582-5	Socket, Modified	10 Ea (1 ea)	120-Large Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	84504158	10	18	0
120-Large Fab	RBT18582-5	10	11	0

Part Specifications

Specifications could not be found.



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Container No: S047772



Part: RBT18582

Job No: 173454

Serial No/Batch: S047772

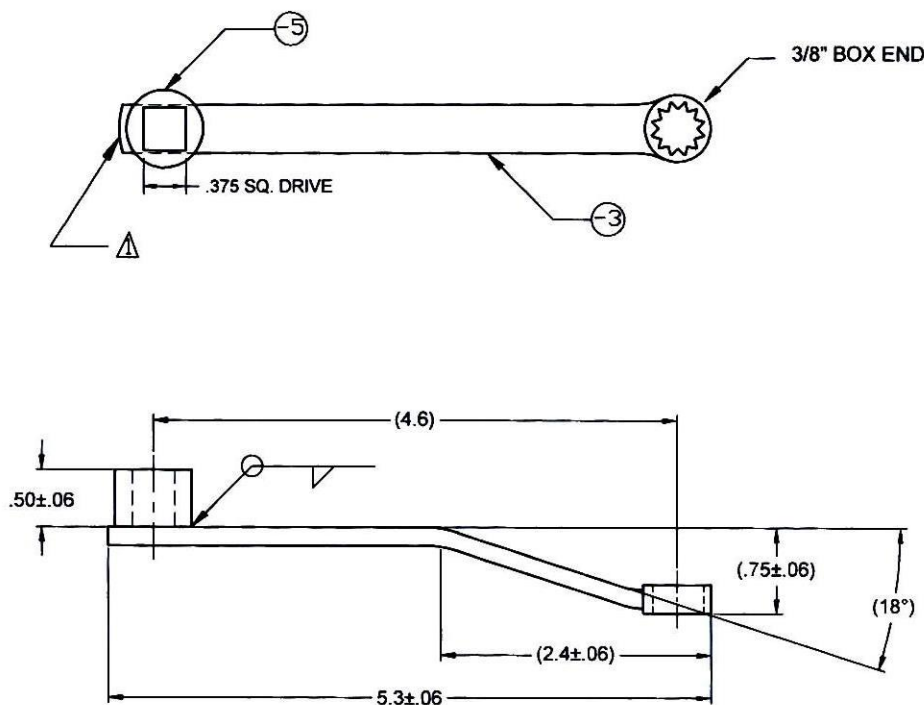
Revision: 1

Inspector:

Date: 03/05/18

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D REF. DIM FROM 5.75 TO 4.5, ADDED REF. DIM. 2.4 & 18° PER R.W.	11/28/11	RJC	RW
1	ADDED TOLERANCE $\pm .06$ TO .50, 5.3, 2.4 & .75 DIMS, CH'D OVERALL LENGTH FROM 5.2 & LENGTH BETWEEN CENTER OF WRENCH AND SOCKET FROM 4.5, CH'D TOOL NAME FROM WRENCH PER D.W.	3/14/12	RJC	DW



△ BELOW INFORMATION FOR OUTSIDE OPERATION

1. FORM WRENCH
2. WELD SOCKET TO REF. LENGTH
3. CUT EXCESS WRENCH & FINISH END

NOTE:

1. REMOVE WELD MARKS WITH WIRE WHEEL.
2. TOOL ALSO SOLD W/KIT RBT18561.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
	1		-1	1	WELDMENT		
	1		-3		WRENCH	3/8" 12pt. BOX END PROTO #212ASD (MSC #84504158)	
	1		-5		SOCKET	3/8" DR. 9MM PROTO #5209M (MSC #70548573)	
ASSY #							

RED BARN MACHINE	
TITLE T/R G/B TORQUE ADAPTER	
DWG NO. RBT18582	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX $\pm .005$ FRACTIONS $\pm 1/32$ XX $\pm .01$ ANGLES $\pm 5^\circ$ X $\pm .1$	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 7-17-09
SHEET 1 of 1	
DRAWN BY: CLOUGH	
APPROVED: <i>D. Weil</i>	
HEAT TREAT: SEE NOTE	
FINISH SPEC: USED ON MODEL	